



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE350A93-3302-02-5

Job Sheet 197510



Part No: RBE350A93-3302-02-5

Job Qty: 10 pcs

Part Name: Extension Handle



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/10/19

Job Tracking No:

Due Date: 9/2/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBE350A93-3302-02-5 REV:11 IPP REV A 18.01.30 NEW ISSUE RQ VERIFIED BY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
120	Conventional Mill - 1	10 pcs	9/2/19	9/2/19	0.50	1.25	Conventional Mill - 1		
							Conventional Mill - 2		
130	QC 2	10 pcs	9/2/19	9/2/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 86		
							QC 2 - 64		

11/19/8/15

140	QC 8	10 pcs	9/2/19	0.00	0.00	QC 2 - 65	
						QC 2 - 5	
						QC 2 - 71	
						QC 2 - 73	
						QC 2 - 69	
						QC 8 - 12	
						QC 8 - 14	
						QC 8 - 17	
						QC 8 - 20	
						QC 8 - 25	
						QC 8 - 3	
						QC 8 - 32	
						QC 8 - 33	
						QC 8 - 35	
						QC 8 - 39	
						QC 8 - 4	
						QC 8 - 44	
						QC 8 - 45	
						QC 8 - 49	
						QC 8 - 58	
						QC 8 - 8	
						QC 8 - 9	
						QC 8 - 68	
						QC 8 - 67	
						QC 8 - 1 (A)	
						QC 8 - 47	
						QC 8 - 40	
						QC 8 - 52	
						QC 8 - 23	VHS 19/8/15
						QC 8 - 57	
170	Outsource - 4 - Anodize	10 pcs	9/2/19			ATG001-VC	10
180	Packaging 2-1 - Receive - B4B	10 pcs	9/2/19	0.00	0.00	Packaging 2 - 1 - B4B	
						Packaging 2 - 2 - B4B	
						Packaging 2 - 3 - B4B	
						Packaging 2 - 5 - B4B	
						Packaging 2 - 4 - B4B	
						Packaging 2 - 6 - B4B	
						Packaging 2 - 7 - B4B	
						Packaging 2 - 8 - B4B	
						Packaging 2 - 9 - B4B	
						Packaging 2 - 10 - B4B	
						Packaging 2 - 11 - B4B	
						Packaging 2 - 12 - B4B	
						Packaging 2 - 13 - B4B	
						Packaging 2 - 14 - B4B	
						Packaging 2 - 15 - B4B	
						Packaging 2 - 16 - B4B	
						Packaging 2 - 17 - B4B	
						Packaging 2 - 18 - B4B	
						Packaging 2 - 19 - B4B	
						Packaging 2 - 20 - B4B	
						Packaging 2 - 21 - B4B	
						Packaging 2 - 22 - B4B	
						Packaging 2 - 23 - B4B	
						Packaging 2 - 24 - B4B	
						Packaging 2 - 25 - B4B	
						Packaging 2 - 26 - B4B	
						Packaging 2 - 27 - B4B	
						Packaging 2 - 28 - B4B	

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				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
190 QC 6	10 pcs	9/2/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	
				QC 6 - 81	
200 Packaging 3-1 - Stock - B4B	10 pcs	9/2/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
210 QC 21 - SA	10 pcs	9/2/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

Part Op 120 - -Manufacture as per dwg. -Engrave T/N And / or S/N number as required Using Marktronic engraver as per DWG.
Descriptions: 130 - (QC2- Inspect parts off machine FAI/FAIB)
140 - (QC8- Inspect parts - second check)
170 - -Issue P/O to ATG: 44280 -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required
180 - (Receive & Inspect for Damage & Mat'l Certs)
190 - (QC6- All purchased or subcontracted products)

200 - (Identify as per dwg & Stock Location: _____)
210 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
6546K56	Rectangular Tube, 1/8" wall, 1-1/4" High x 1-1/4" wide	10 Ea (1 ea)	120-Conventional Mill - 1	199366 (6x) 150375 (4x)
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
120-Conventional Mill - 1	6546K56	10	6	0
Part Specifications				
Specifications could not be found.				

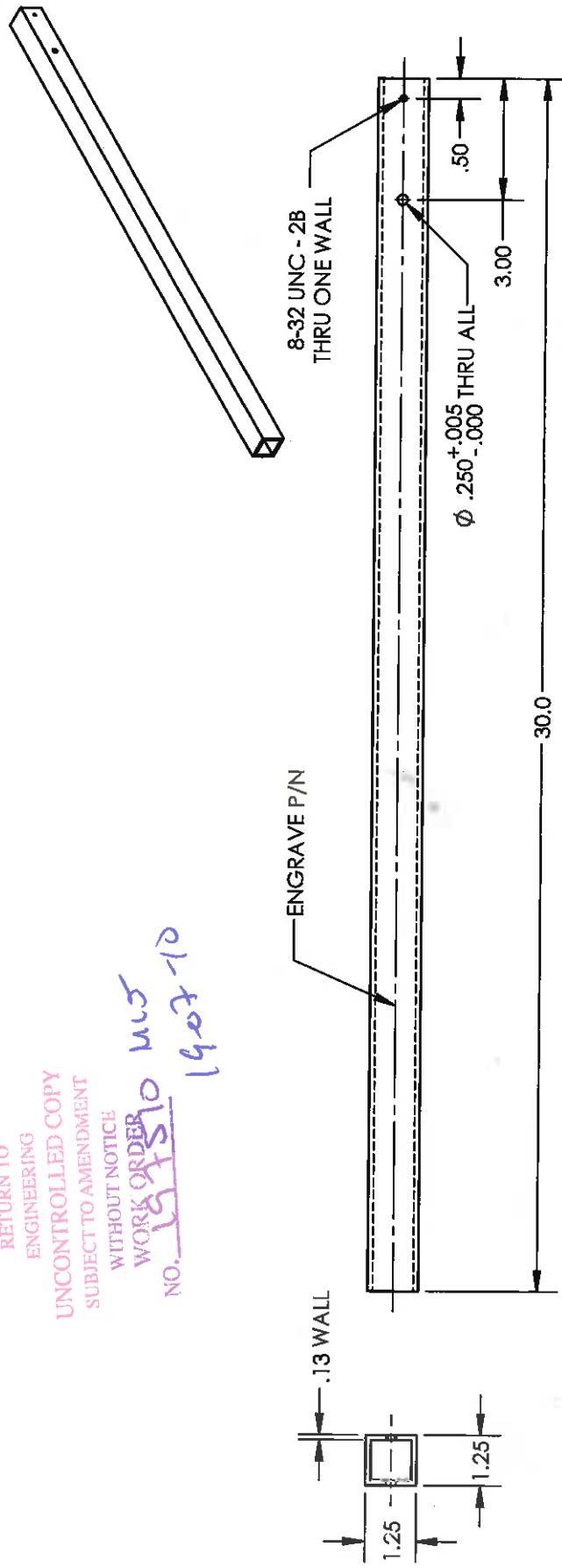
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REV		ECR	REVISIONS			
			DESCRIPTION	DATE	INITIAL	APPROVED
2			-5 ADDED #8-32 HOLE & Ø.250 HOLE.	3/19/2009	WP	DW
3			-5 CHD OD & ID DIMS.	4/29/2009	RJC	
4			-5 DELETED ENGRAVE NOTE.	6/1/2009	RJC	
5			-5 EXTENDED FROM 14.1 TO 30.0, MOVED PIN HOLE FROM 1.25 TO 3.00, CHD MATERIAL WAS STEEL IS ALUMINUM.	10/6/2009	WP	DW
6			-5 ADDED ENGRAVE, CHD TOOLING HOLE WAS Ø.366 IS Ø.250.	12/16/2010	RJC	RW
6A			-5 CHD TUBE WALL THICKNESS WAS .105 IS .125.	5/10/2012	RJC	GF

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SUBJECT TO AMENDMENT

NO. 197510 WORK ORDER 115 01-7271



EXTENSION HANDLE

⑤

		T/R HUB LOCK WRENCH		REV 11
TITLE		DWG NO. RBE350A93-3302-02-5		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES FRACTIONS ± 1/8 DECIMALS ± .01 SURFACES ± .005 1. BREAK ALL SHARP EDGES 2. DIMENSIONAL LIMITS APPLY 3. INTERPRET DIM AND TOL PER ASME Y14.5-2009
MAT'L ALUMINUM SQ. TUBE		USED ON MODEL EUROCOPTER AS350/355		10/20/2008
BLACK ANODIZE		DRAWN BY: PERRITT		DATE
SPEC MIL-A-8825F, TYPE II, CLASS II		CHECKED: DUERFELDT		1:4
OPPS APPR: ANDERSON		QA APPR: LINDSAY		SCALE
APPROVED: MACKOVJAK		APPROVED: MACKOVJAK		SHEET 4 OF 4



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB044280



Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044280
PO Date: 8/16/19
Due Date: 8/23/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground
Pymt Terms: Net 30

Freight Terms:
Special Comments:

E-MAILED
2019-08-16

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	197510	RBE350A93-3302-02-5	Extension Handle -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	-	8/23/19	10 pcs	0 pcs	10 pcs	\$9.92/pcs	\$99.20
				X10		AUG 26 2019	S205771			DP	
2	196966	RBW109-3501-03-17-7	Pin -Issue P/O: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	8/23/19	4 pcs	0 pcs	4 pcs	\$9.92/pcs	\$39.68
				X4		AUG 26 2019	S204892			DP	
3	196962	RBW109-3501-03-7-1	Pin -Issue P/O; -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	8/23/19	4 pcs	0 pcs	4 pcs	\$9.92/pcs	\$39.68
				X4		AUG 26 2019	S204995			DP	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB044280



Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	197808	646.9710	Body : Various STC's (Outsource process- Anodize per QSI017 4.1.10.1), Issue P/O to: Hard Black Anodize Color Black and Prime as per Dwg 646.9700	Firmed	-	8/23/19	12 pcs	0 pcs	12 pcs	\$17.48/pcs	\$209.76
5	198167	649.5310	Lower Deflector : Various STC's Outsource process- Anodize per QSI017 4.1.10.1) Outsource process-Anodize per QSI017 4.1.10.1 Issue P/O to ATG : 1- Black Anodize as per Dwg 649.5300 2- PRIME AS PER DWG, SEE NOTE #2 Certification of Conformity is required	Firmed	-	8/23/19	12 pcs	0 pcs	12 pcs	\$14.43/pcs	\$173.16
Grand Total:											\$561.48

Order Notes	
Procurement Quality Clauses A005 right of entry A012 chemical and physical test report A016 personnel qualification A017 raw material identification (as applicable) A022 Apical Processing A024 process certifications A026 certification of material conformance A041 quality management system A042 dart notification by supplier A043 retention of quality documents A048 counterfeit parts avoidance, detection, mitigation and disposition program A049 supplier awareness Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.	

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A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 918448

Date: 21-Aug-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
10 ea	Part: RBE350A93-3302-02-5 Extension Handle Anodize per MIL-A-8625F, Type II, Class2, Black, .0004-.0010" (4 - 1 mils), Water Sealant Job: 25816 PO: POHB044280 Rev: 11 Line: 1		DAS 81 9-89
4 ea	Part: RBW109-3501-03-17-7 Pin Anodize per MIL-A-8625F, Type II, Class1, Clear, .0004-.0010" (4 - 1 mils) Job: 25817 PO: POHB044280 Rev: Line: 2		
4 ea	Part: RBW109-3501-03-7-1 Pin Anodize per MIL-A-8625F, Type II, Class1, Clear, .0004-.0010" (4 - 1 mils) Job: 25818 PO: POHB044280 Rev: Line: 3		
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>AUG 21 2019</u> Certified Signature: <u>JM</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Made in Canada.		RECEIVED AUG 23 2019 DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE703A94-1130-01-31
Job Sheet 197538



Part No: RBE703A94-1130-01-31 Job Qty: 6 pcs

Part Name: Tab Adjuster Gauge Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/10/19

Job Tracking No:

Due Date: 9/2/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBE703A94-1130-01 REV K IPP Rev.A 17.08.09 New issue DP Verify DD/IPP Rev B 17.11.30 DWG
Rev K DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Bandsaw - 1	6 pcs	9/2/19	9/2/19	0.00	0.60	Bandsaw - 1		ALA. 1/19/8/3
120	NV5000 - 1 - B4B	6 pcs	9/2/19	9/2/19	1.00	3.00	NV5000 - 1 - B4B		ALA. 1/19/8/3
							NV5000 - 2 - B4B		
130	QC 2	6 pcs	9/2/19	9/2/19	0.00	0.00	QC 2 - 1		DAS
							QC 2 - 12		ALA. 52
							QC 2 - 14		9-89
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
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							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		

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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S202706



Part: RBE703A94-1130-01-31

Job No: 197538

Serial No/Batch: S202706

Revision: K

Inspector:

Exp Date:

Instructions:

Date: 08/03/19

140 QC 8	6 pcs	9/2/19	0.00 0.00	QC 2 - 66	
				QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	mm 14/08/07
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
160 Outsource - 4 - Anodize	6 pcs	9/2/19	0.00 0.00	QC 8 - 1 (A)	
				QC 8 - 47	
170 Packaging 2-1 - Receive - B4B	6 pcs	9/2/19	0.00 0.00	QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				ATG001-VC	10 H 209-08-13
				Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	
				Packaging 2 - 4 - B4B	
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				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
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					Packaging 2 - 27 - B4B		
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					Packaging 2 - 33 - B4B		
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					Packaging 2 - 35 - B4B		
					Packaging 2 - 36 - B4B		
					QC 6 - 9		
					QC 6 - 68		
					QC 6 - 61		
180 QC 6	6 pcs	9/2/19	0.00 0.00		QC 6 - 40		
					QC 6 - 81		
190 Small Fab - 2 - B4B	6 pcs	9/2/19	0.00 3.00	Small Fab - 1 - B4B			
				Small Fab - 2 - B4B			
				Small Fab - 3 - B4B			
				Small Fab - 4 - B4B			
				Small Fab - 5 - B4B			
				Small Fab - 6 - B4B			
				Small Fab - 7 - B4B			
200 QC 5	6 pcs	9/2/19	0.00 0.00	QC 5 - 10			
				QC 5 - 12			
				QC 5 - 17			
				QC 5 - 18			
				QC 5 - 19			
				QC 5 - 22			
				QC 5 - 24			
				QC 5 - 3			
				QC 5 - 43			
				QC 5 - 49			
				QC 5 - 51			
				QC 5 - 58			
				QC 5 - 68			
				QC 5 - 9			
				QC 5 - 50			
				QC 5 - 30			
				QC 5 - 40			
				QC 5 - 61			
				QC 5 - 81			
210 Packaging 3-1 - Stock - B4B	6 pcs	9/2/19	0.00 0.00	Packaging 3 - 1 - B4B			
				Packaging 3 - 2 - B4B			
				Packaging 3 - 3 - B4B			
				Packaging 3 - 4 - B4B			
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				Packaging 3 - 6 - B4B			
				Packaging 3 - 7 - B4B			
				Packaging 3 - 8 - B4B			
				Packaging 3 - 9 - B4B			
				Packaging 3 - 10 - B4B			
				Packaging 3 - 11 - B4B			
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				Packaging 3 - 18 - B4B			

					Packaging 3 - 19 - B4B	
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					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
220 QC 21 - SA	6 pcs	9/2/19	0.00 0.00		QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 53	

Part Op 110 - Cut blanks to 3.4"
Descriptions: 120 - NV5000-1 (MORI SEIKI VERTICAL MACHINE #1) 1-Machine as per folio FB584 FOLIO REV: AA DWG
REV: K 2-Deburr
130 - (QC2- Inspect parts off machine FAI/FAIB)
140 - (QC8- Inspect parts - second check)
160 - -Issue P/O to ATG: 44256 -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 Water Seal - Certificate of Conformity is required
170 - (Receive & Inspect for Damage & Mat'l Certs)
190 - -Paint grooves, numbers and symbols black as per DWG.
200 - (QC5- Inspect part completeness to step on W/O)
210 - (Identify as per dwg & Stock Location: _____)
220 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.500X02.500	6061-T6 Bar .500 X 2.50	1.6800 ft (.28 ea)	110-Bandsaw - 1	<u>S174839</u>

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Bandsaw - 1	M6061T6B0.500X02.500	2	13	0

Part Specifications				
Specifications could not be found.				

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GA 133

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



Route update only ☐

NCR No. _____

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐					
Date :	Sequence #:	QTY Affected :		MRB (QS1042)					
Description Work Order Deviation				Disposition					
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY					
				Pressure/Forced Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details:		Contamination Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐		Power Loss/Surge Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐	
				Completed By					
				Lead hand / Supervisor					
				QC / QA Coordinator					



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB044256**



Supplier: ATG001-VC A.T.G. Industries Inc 731 INDUSTRIELLE ROAD ROCKLAND ON K4K 1T2 Canada Phone: 613-446-4544 Fax: 613-446-4556 Attention: Lalonde, Marc-Andre Ship To: 1270 Aberdeen Street Hawkesbury ON K6A 1K7 Canada Phone: 613-632-5200	PO No: POHB044256 PO Date: 8/13/19 Due Date: 8/20/19 Purchase Order Revision: Revision Date: Ship-To Contact: Guerin, Kimberley Phone: 613-632-5200 Ext: 298 kguerin@dartaero.com Via: Ground Pynt Terms: Net 30 Freight Terms: Special Comments:
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E-MAILED
2019-08-16

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	197538	RBE703A94-1130-01-31	Tab Adjuster Gauge Plate -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 Water Seal - Certificate of Conformity is required	Firmed	-	8/20/19	6 pcs	0 pcs	6 pcs	\$18.75/pcs	\$112.50
2	196821	RBD29936	Tail Rotor Bungee Tool (Outsource process- Anodize per QSI017 4.1.10.1) -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	-	8/20/19	6 pcs	0 pcs	6 pcs	\$18.75/pcs	\$112.50
Grand Total:											\$225.00

DAS
81
\$89



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PURCHASE ORDER
POHB044256



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 8/16/19 2:51 PM Dart.Guerin.Kimberley

